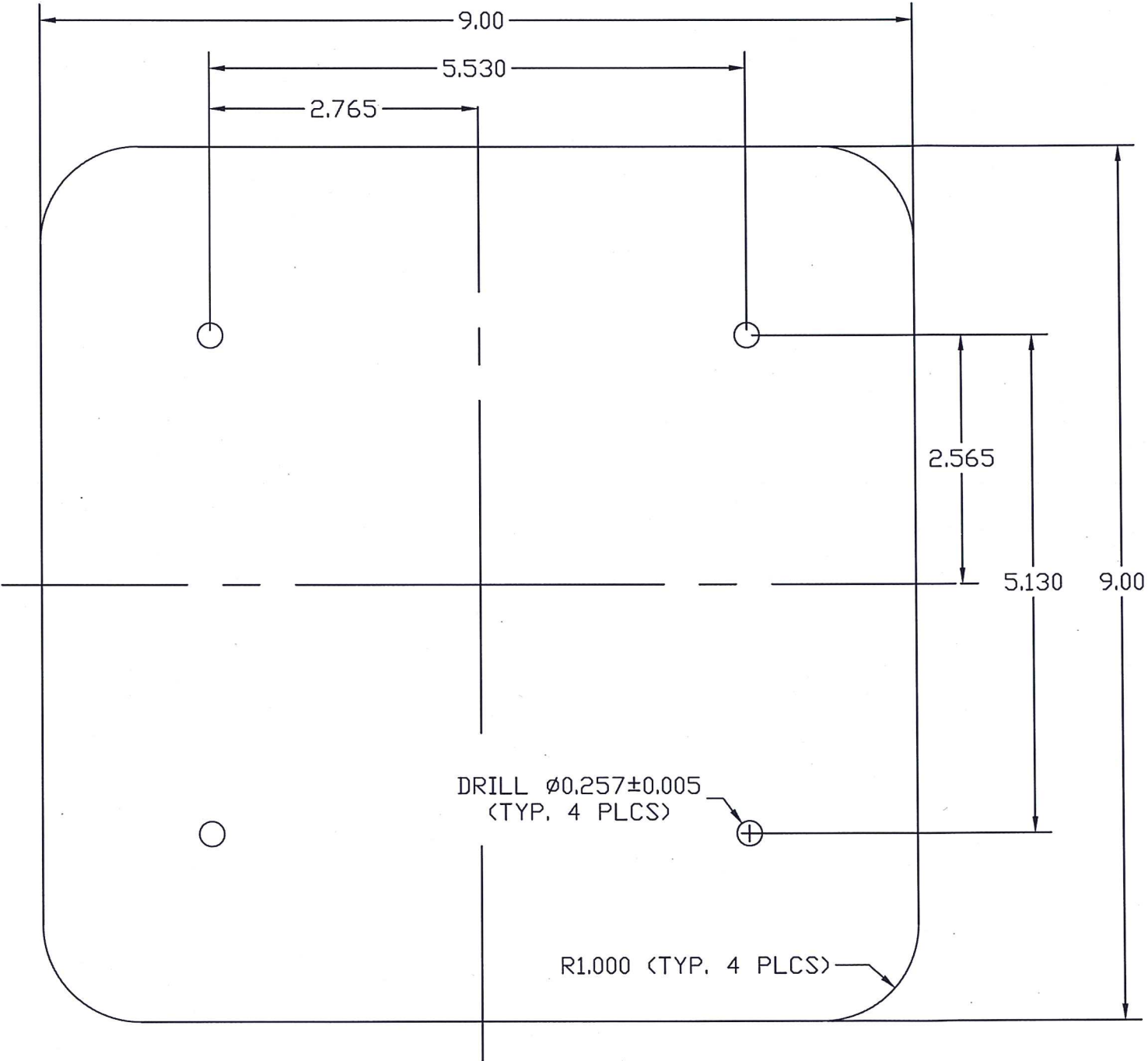


MATERIAL: 6061-T6 QQ-A-250/11  
STOCK: 0.063 SHEET  
FINISH: POWDER COAT IF-2723 BLACK TEXTURE TGIC, ALT: FLAT BLACK ENAMEL  
WEIGHT: 0.52 lbs

SHEET	REV	ECO	DATE	DESCRIPTION	BY	CHK	APR
1,2,3	NC	1	10/16/00	POWDER COAT WAS IF2497	MR	MR	MR
1,2,3		2	04/04/02	UPDATED DIM FORMAT, ADDED FLAT PATTERN	GP	LS	GP
1,2,3	A		10/11/18	UPDATED DRAWING FORMAT	ZA	LS	ZA



-1 DOUBLER

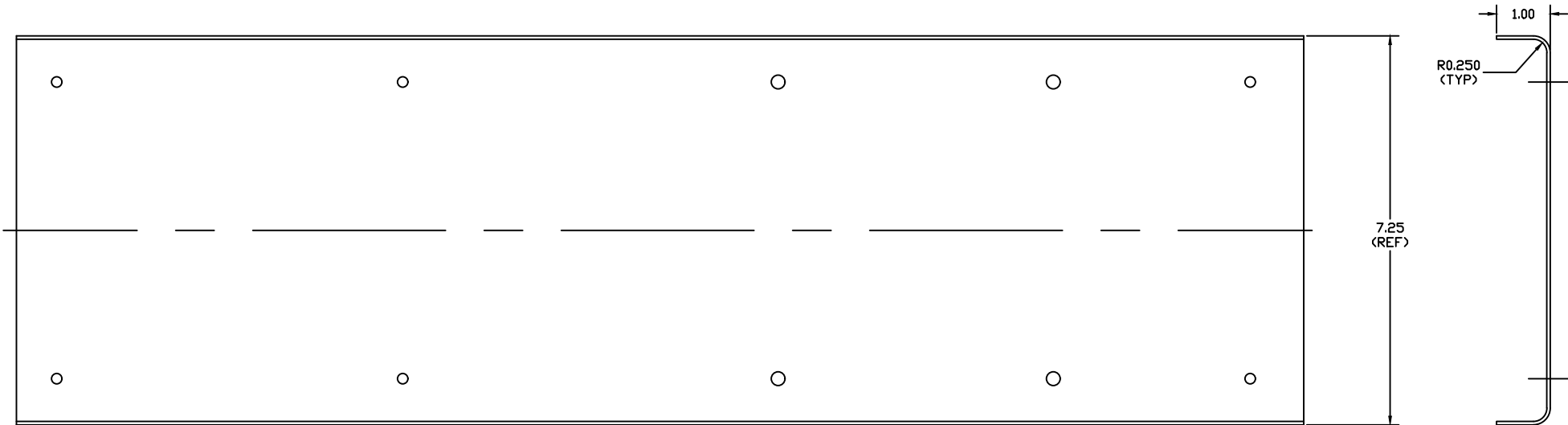
BREAK ALL SHARP EDGES

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AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED  
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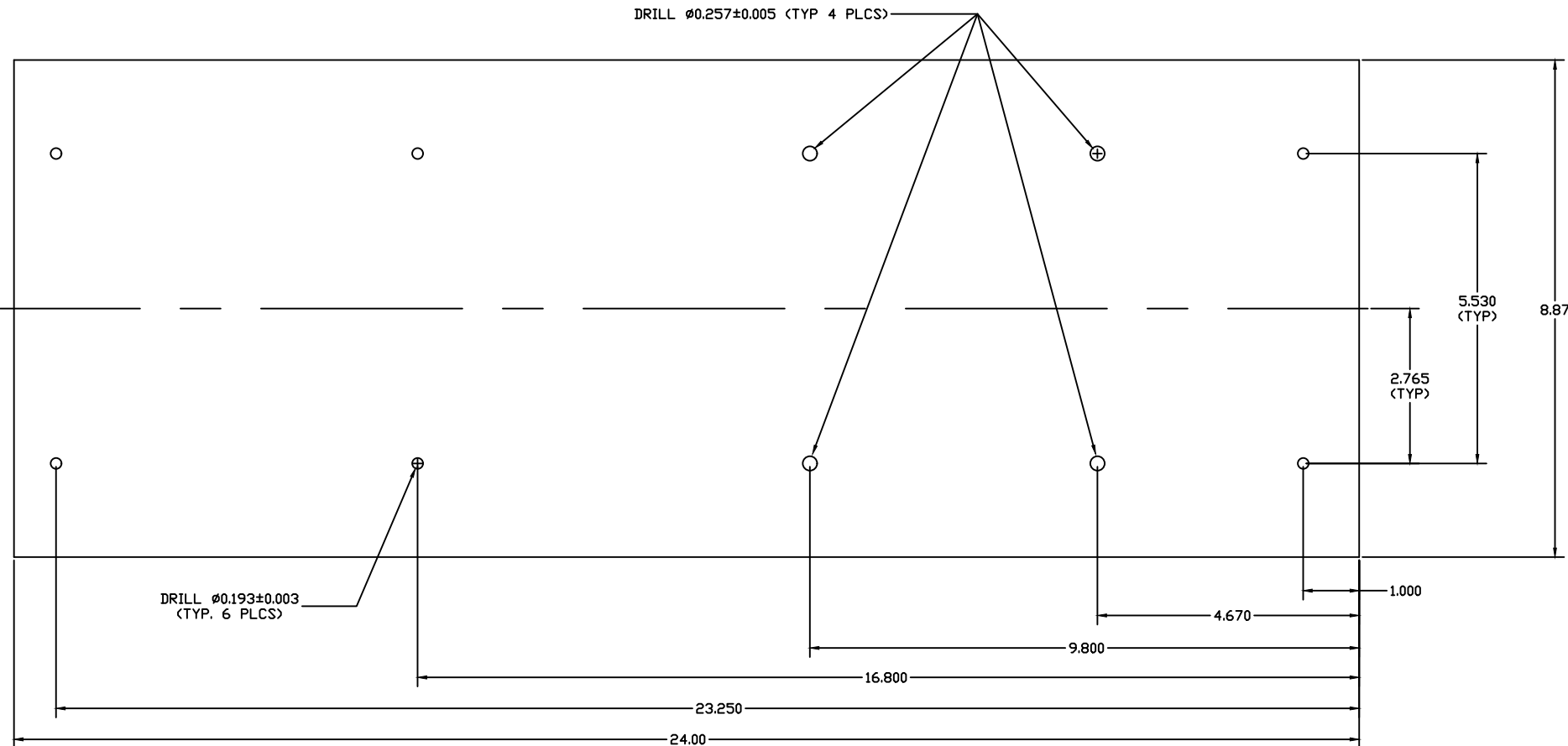
PROTO  
N/C

Paravion® ✓Technology Inc.		TITLE DOUBLER			DRAWING NO. 206SX-2110		
DIMENSIONS IN INCHES						REV A	ECO
TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY REB	DATE 11/29/94		
		DO NOT SCALE DRAWING					
.X = ± .1		© 2018 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				SHEET 1 OF 3	
.XX = ± .05							
.XXX = ± .010							
ANGLES = ± 1°							

MATERIAL: 6061-T6 QQ-A-250/11  
STOCK: 0.063 SHEET  
FINISH: POWDER COAT IF-2723 BLACK TEXTURE TGIC, ALT: FLAT BLACK ENAMEL  
WEIGHT: 1.37 lbs



-2 DOUBLER



FLAT PATTERN

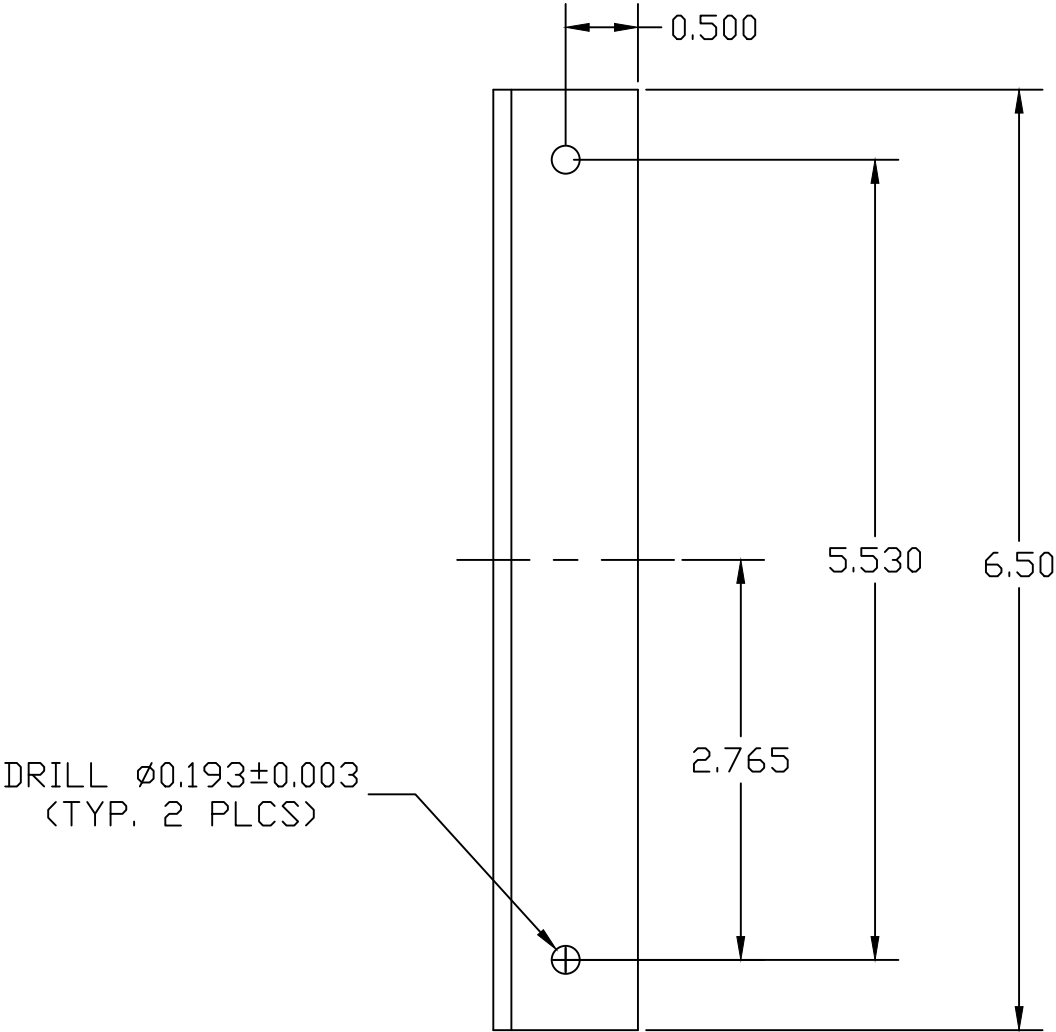
BREAK ALL SHARP EDGES

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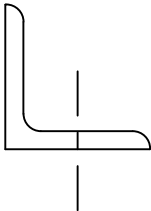
PROTO  
N/C

Paravion® Technology Inc.		TITLE DOUBLER		DRAWING NO. 206SX-2110	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY BR	DATE 11/29/94
.X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		DO NOT SCALE DRAWING		REV A	ECO
		© 2018 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.		SHEET 2 OF 3	

MATERIAL: 6061-T6 QQ-A-200/16  
STOCK: 0.125 X 1 X 1 ANGLE  
FINISH: POWDER COAT IF-2723 BLACK TEXTURE TGIC, ALT: FLAT BLACK ENAMEL  
WEIGHT: 0.14 lbs



-3 ANGLE



BREAK ALL SHARP EDGES

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FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR  
WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.

PROTO  
N/C

Paravion® Technology Inc.		TITLE DOUBLER		DRAWING NO. 206SX-2110	
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY BR	DATE 11/29/94
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING		REV A	ECO
.X = ± .1 .XX = ± .05 .XXX = ± .010  ANGLES = ± 1°		© 2018 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.		SHEET 3 OF 3	